PRELIMINARY DRAFT

Large-Current Power Inductors TPI

Overview

The KEMET TPI ferrite core inductors are designed for a very low core loss and its flat wire “1 turn through the construction” design enables very high efficiency at large currents. The core material used is ideal for high switching frequency applications.

Applications

- High-switching DC-DC power supplies
- Point of loads (POL)
- Servers and storage
- Supercomputers
- Various decentralized power supplies

Benefits

- 1 Turn coil ferrite
- Operating temperature up to +125°C
- High switching frequency
- Low core loss
- Low DCR
- High current
- Low self-heating

Part Number System

TPI	128080	L	180	N
Series	Size Code	Inductor	Inductance Code nH	Core Material
TPI	128080 118082		xxx = xxx nH	N = Standard

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	–40°C to +125°C (including self-temperature rise)
Rated Inductance Range	150 – 230 nH at 100 kHz, 1 mA
Inductance Tolerance	±10%
Rated DC Resistance	0.29 mΩ
DC Resistance Tolerance	±5%
Rated Current	50 A

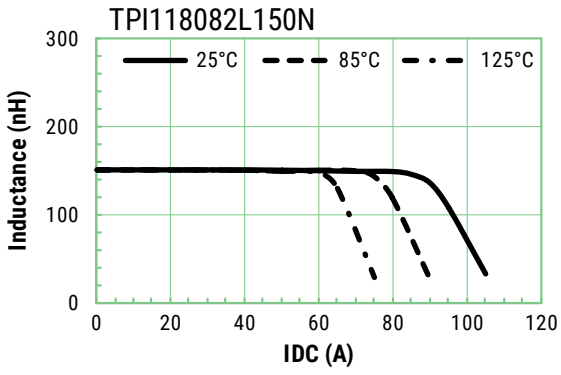
Table 1 – Ratings & Part Number Reference

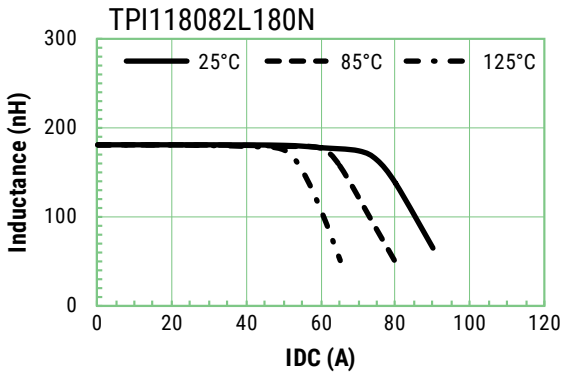
Part Number	Inductance (nH) at 100 kHz, 1 mA	Inductance Tolerance	DC Resistance (mΩ) ±5%	Rated Current (A)			
				Irms[1] (Ref.)	Isat[2] (Ref.)		
					25°C	85°C	125°C
TPI128080L180N	180	±10%	0.29	50	78	68	54
TPI128080L210N	210	±10%	0.29	50	70	60	52
TPI128080L230N	230	±10%	0.29	50	64	56	50
TPI118082L150N	150	±10%	0.29	50	93	79	67
TPI118082L180N	180	±10%	0.29	50	79	67	57

[1] *T = 40 K rise at rated current.*

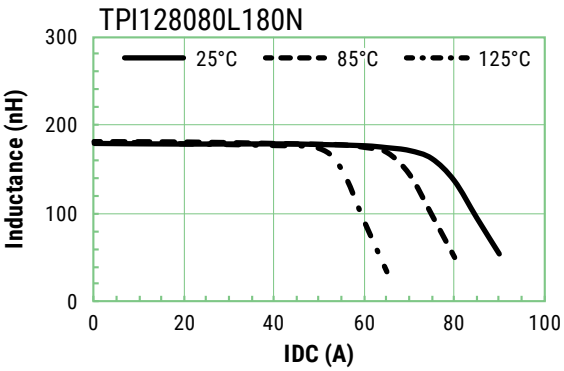
[2] *Inductance drop 20% at rated current.*

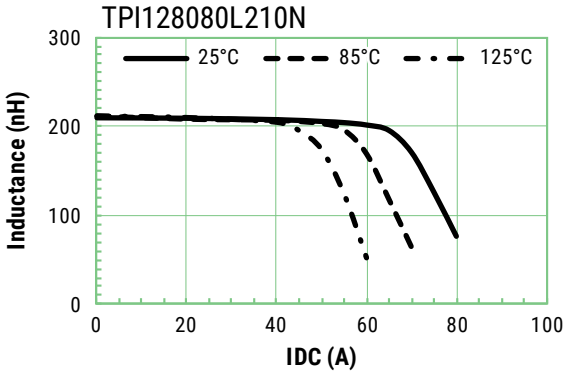
DC-Superposed Characteristics

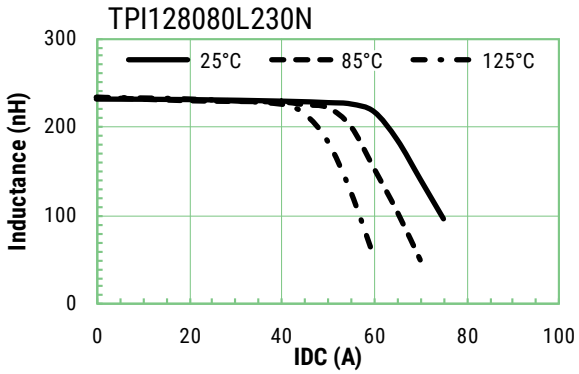




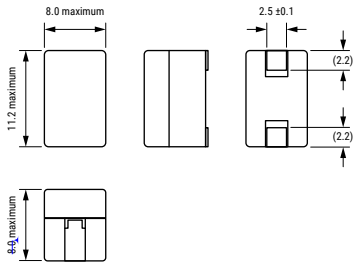
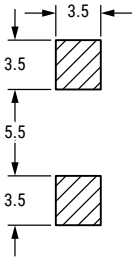
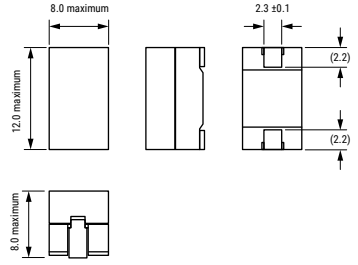
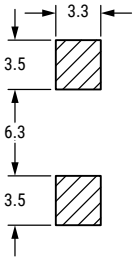
DC-Superposed Characteristics cont.





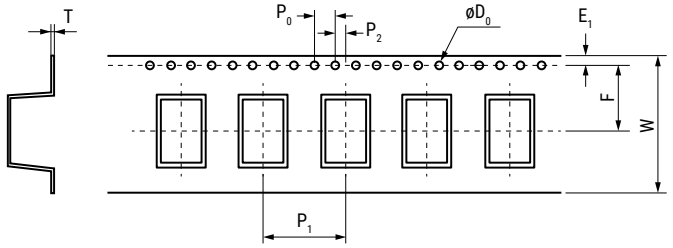


Dimensions

Part Number	Dimensions (mm)	Land Pattern (mm)
TPI-118082		
TPI-128080		

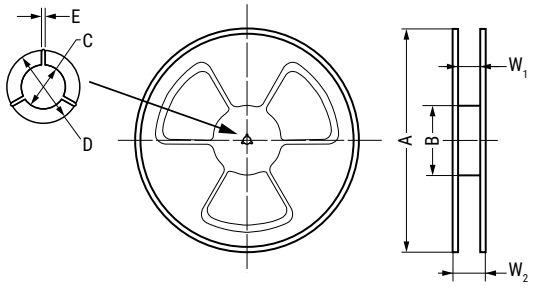
Taping Specification

Dimensions of indented square hole plastic tape



Case Size	Reel Quantity		Dimensions (mm)					
			E_1	P_1	P_2	P_0	$øD_0$	T
TPI118082	400	Tolerance	±0.1	±0.1	±0.1	±0.1	±0.05	±0.05
		Nominal	1.75	16.0	2.0	4.0	1.55	0.4
TPI128080	400	Tolerance	±0.1	±0.1	±0.1	±0.1	±0.05	±0.05
		Nominal	1.75	16.0	2.0	4.0	1.55	0.4

Reel Specifications

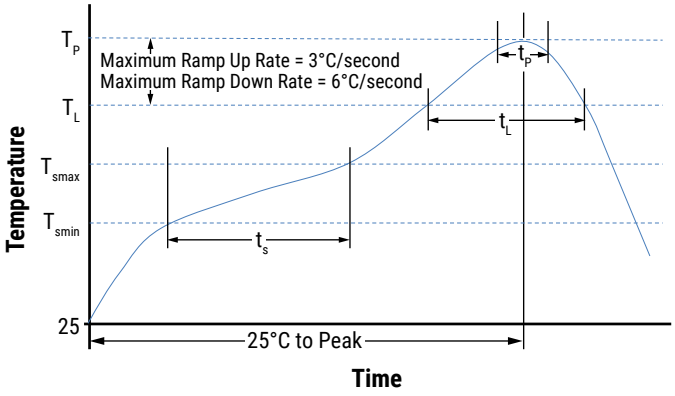


Case Size		Dimensions (mm)						
		A	B	C	D	E	W_1	W_2
TPI118082	Tolerance	±2.0	±2.0	±0.2	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.0	24.5	28.9
TPI128080	Tolerance	±2.0	±2.0	±0.2	±0.8	±0.5		
	Nominal	ø330	ø100	ø13.2	ø21.5	2.0	24.5	28.9

Soldering Process

Recommended Reflow Soldering Profile
Reference ICP/JEDEC J-STD-020E

Profile Feature	Pb-Free Assembly
Preheat/Soak	
Temperature Minimum (T_{Smin})	150°C
Temperature Maximum (T_{Smax})	200°C
Time (t_s) from T_{smin} to T_{smax}	60 – 120 seconds
Ramp-Up Rate (T_L to T_P)	3°C/second maximum
Liquidous Temperature (T_L)	217°C
Time Above Liquidous (t_L)	60 – 150 seconds
Peak Temperature (T_P)	245°C
Time Within 5°C of Maximum Peak Temperature (t_P)	30 seconds maximum
Ramp-Down Rate (T_P to T_L)	6°C/second maximum
Time 25°C to Peak Temperature	8 minutes maximum



Handling Precautions

Inductors should be stored in normal working environments. While the inductors themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage.

KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Atmospheres should be free of chlorine and sulfur bearing compounds. Temperature fluctuations should be minimized to avoid condensation on the parts. For optimized solderability, inductors' stock should be used promptly, preferably within six months of receipt.

Export Control

For customers in Japan
For products which are controlled items subject to the "Foreign Exchange and Foreign Trade Law" of Japan, the export license specified by the law is required for export.

For customers outside Japan
Inductors should not be used or sold for use in the development, production, stockpiling or utilization of any conventional weapons or mass-destruction weapons (nuclear, chemical, biological weapons or missiles), or any other weapons.

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Although all product–related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.