



PRODUCT NUMBER	WIRE SIZE	WIRE BARREL			SPRING THICKNESS
		DIM A	DIM B	RADIUS C	
93135-001		O B S O L E T E			
93135-001LF	22-26 AWG	.070/1.78	.070/1.78	.017/0.43	.0048/0.122
93135-002		O B S O L E T E			
93135-002LF	28-32 AWG	.054/1.37	.058/1.47	.011/0.28	.0048/0.122
93135-003		O B S O L E T E			
93135-003LF	22-26 AWG	.070/1.78	.070/1.78	.017/0.43	.0035/0.089
93135-004		O B S O L E T E			
93135-004LF	28-32 AWG	.054/1.37	.058/1.47	.011/0.28	.0035/0.089
93135-005		O B S O L E T E			
93135-005LF	22-26 AWG	.070/1.78	.070/1.78	.017/0.43	.0065/0.165
93135-006		O B S O L E T E			
93135-006LF	28-32 AWG	.054/1.37	.058/1.47	.011/0.28	.0065/0.165

NOTES:

- ①. BODY MATERIAL: 1/4 HARD BRASS
 BODY PLATING: 30μ"/0.76μm Au OVER 50μ"/1.27μm Ni IN CONTACT AREA.
 REMAINDER OF TOP OF TERMINAL GOLD FLASH OVER 50μ"/1.27μm NICKEL.
 BACKSIDE OF TERMINAL PLATED WITH 30μ"/0.76μm NICKEL ONLY.

SPRING MATERIAL: BeCu HEAT TREATED
 SPRING PLATING: Au FLASH
2. PART TO MATE WITH .025±.002/,.640±.050 SQUARE PIN.
3. APPLICABLE SPECIFICATIONS:
 TA-75: CRIMP METHODS FOR USE IN MINI LATCH HOUSING EXCEPT NO BELLMOUTH FRONT OR REAR.
4. PART TO BE LUBRICATED TO FACILITATE CRIMPING.
5. MAX. BURR ANY EDGE .0032/0.081
- ⑥. BOTTOM SURFACE OF TERMINAL SHALL BE STRAIGHT WITHIN .003/0.08 OVER .288/7.32 REF LENGTH AS MEASURED ALONG DATUM LINE -E- ESTABLISHED AT CENTERLINE OF .054/1.37 DIA. PERFECT FORM NOT REQUIRED AT MMC.
7. PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
8. THIS PRODUCT IS NOT INTENDED TO BE EXPOSED TO MANUFACTURING SOLDERING PROCESSES.

mat'l. code		surface		tolerance		projection		product family	
SEE NOTE 1		✓						PV TERMINALS	
ltr	ecn no	dr	date	tolerances unless otherwise specified					
F				angles	$XX \pm 01/X \pm 3$ $XXX \pm 005/XX \pm 13$			title	
				0' ±2'	$XXXX \pm 0020/XXX \pm 051$	scale 1:1		MINI PV™ RECEPT. C.T.W. SHORT WIRE BARREL S/BUMP	
		dr	J. W. BAIR	1992-12-09			dwg no		sheet 2 of 2
		engr	T. HANNA	1992-12-09			93135		size A4
		chr	T. BREWBAKER	1993-07-27			type		CUSTOMER Drawing
		appd	T. HANNA	1993-07-27					
sheet index	revision sheet								